

**CLEAN DEVELOPMENT MECHANISM  
PROJECT DESIGN DOCUMENT FORM (CDM-SSC-PDD)  
Version 03 - in effect as of: 22 December 2006**

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**Revision history of this document**

| <b>Version Number</b> | <b>Date</b>      | <b>Description and reason of revision</b>  |
|-----------------------|------------------|--|
| 01                    | 21 January 2003  | Initial adoption   |
| 02                    | 8 July 2005      | <p>The Board agreed to revise the CDM SSC PDD to reflect guidance and clarifications provided by the Board since version 01 of this document.</p> <p>As a consequence, the guidelines for completing CDM SSC PDD have been revised accordingly to version 2. The latest version can be found at &lt;<a href="http://cdm.unfccc.int/Reference/Documents">http://cdm.unfccc.int/Reference/Documents</a>&gt;.</p> |
| 03                    | 22 December 2006 | The Board agreed to revise the CDM project design document for small-scale activities (CDM-SSC-PDD), taking into account CDM-PDD and CDM-NM.   |

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**SECTION A. General description of small-scale project activity**
**A.1 Title of the small-scale project activity:**

**Clean energy project at Swastik Pipes Limited, India.**

Version: 1.0

Date: 29/05/2007

**A.2. Description of the small-scale project activity:**

The project activity is proposed by Swastik Pipes Limited (herein after referred as SWASTIK) in its unit at Asaudha- Bahadurgarh in Haryana. The unit produces ERW (Electric Resistance Welded) steel pipes and CR (cold rolled) strips and sheets. The unit operations at the plant require fossil fuels (FO & LDO) combustion in plant operations (annealing & galvanizing furnaces) and in steam & power generation. SWASTIK proposes to switch from use of FO & LDO to Natural Gas in these operations and steam & power generation. Natural gas is a cleaner fuel (IPCC default = 15.3 tC/ TJ) as compared to FO (IPCC default = 21.1tC/ TJ) and LDO (IPCC default = 20.2 tC/ TJ) and so project activity results in lower emissions in plant operations (annealing & galvanizing furnaces) and energy (steam & power) generation.

SWASTIK produces ERW Galvanized Pipes & Tubes to cater to a variety of requirements of Agriculture and Industrial usage, Oil, Gas, Sanitary Water, Power, Electrification, Tubular Poles, Structural, etc. ranging in Light (A) Medium (B) and Heavy (C) series. The manufacturing facility has ISO 9001:2000 accreditation for all its operations.

Following are the areas in the unit of SWASTIK where fuel switching is proposed –

| Equipment/ Area | Pre-project fuel used | Fuel used in project activity       |
|-----------------|-----------------------|-------------------------------------|
| DG sets         | HSD/ LDO              | Natural Gas                         |
| Furnaces        | FO                    | Natural Gas                         |
| Boilers         | FO                    | Waste heat recovery from gas engine |

The project activity faces many hurdles in its implementation such as capital investment, barriers to sustainable supply of natural gas and uncertain natural gas prices apart from technological barriers due to non-availability of spares and lack of service support in India from the manufacturer. SWASTIK foresee overcoming these hurdles from CDM backed revenue.

The project activity is a small scale project activity and has following sustainable development aspects:

1. The project activity uses cleaner fuel i.e. natural gas and helps improve environmental conditions inside the plant and overall improvement in the region's environment due to lower emissions.
2. The project activity helps reduction of GHG emission and mitigates the ill effects of climate change.
3. It helps in generation of employment during erection & commissioning and later on in its operation.
4. Project activity would help spread awareness among the industry and promote its speedy implementation among industrial sectors.

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5. Efforts will be renewed in the field of Research & Development of gas based technologies for different application areas.

**A.3. Project participants:**

| Name of Party involved (*)<br>((host) indicates a host Party) | Private and/or public<br>entity(ies)<br>Project participants (*)<br>(as applicable) | Kindly indicate if the party<br>involved wishes to be<br>considered as project<br>participant (yes/no) |
|---|---|--|
| Government of India (Host)                                    | Swastik Pipes Limited (Private Entity)  | No   |

**A.4. Technical description of the small-scale project activity:**
**A.4.1. Location of the small-scale project activity:**
**A.4.1.1. Host Party(ies):**

Country: India

**A.4.1.2. Region/State/Province etc.:**

State: Haryana

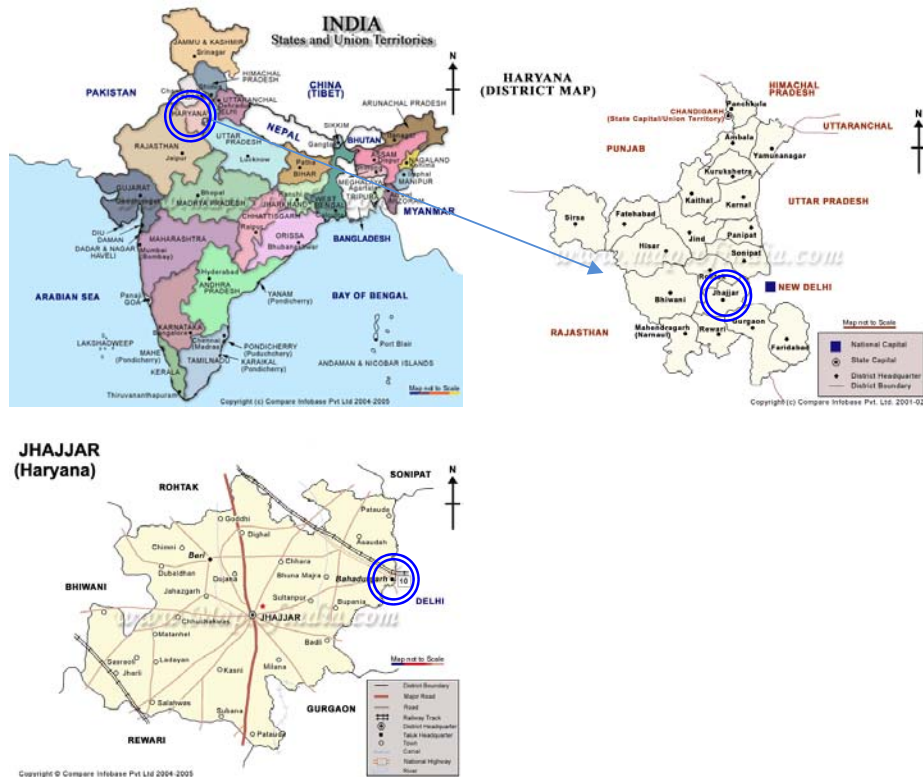
**A.4.1.3. City/Town/Community etc:**

Village Asaudha -Bahadurgarh  
 District Jhajjar  
 State Haryana

**A.4.1.4. Details of physical location, including information allowing the unique identification of this small-scale project activity :**

Swastik Pipes Limited at Bahadurgarh is about 41 km from Delhi on Delhi-Rohtak Road (NH-10). The location is depicted in the pictures below -

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**A.4.2. Type and category(ies) and technology/measure of the small-scale project activity:**

The project is a small scale CDM project activity and is based on Appendix B of the simplified modalities and procedures for small-scale CDM project activities. The project activity conforms to the following category -

**Project Type:** III– Other project activities

**Project Category:** IIIB. Switching Fossil Fuels; Sectoral Scope: 1

**Technology in the project activity:**

*Steel Furnaces:*

SWASTIK in the project activity has retrofitted existing steel furnaces. The retrofit has allowed use of natural gas in the furnaces. Retrofits measures comprised of laying of natural gas piping to the furnace area, gas feeding arrangement, gas metering and control systems.

*Boilers:*

In the project activity, SWASTIK proposes to do away with the use of FO for steam generation in existing boilers. Instead, waste heat from gas engines shall be used to meet the steam demand for galvanizing process and pickling line. For the purpose, a waste heat recovery boiler (WHRB) is being installed to recover waste heat from gas engine.

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Technical specifications of Waste Heat Recovery Boiler (WHRB):

|                         |                          |
|-------------------------|--------------------------|
| Parameter               | WHRB                     |
| Source of waste heat    | IC engine exhaust        |
| Exhaust gas quantity    | 21000 kg/ hour           |
| Exhaust gas temperature | 340 deg C                |
| Steam pressure          | 10.54 kg/cm <sup>2</sup> |
| Capacity                | 1.6 TPH                  |

*Gas engines:*

To meet the in-house power demand of the plant, SWASTIK use a mix of grid power and captive power generated in existing FO based DG sets (DG sets are run during unavailability of grid power). Project activity will help displace power largely from the grid and partly from the DG sets. SWASTIK has installed 01 No. gas engine in the project activity.

Technical Specifications of Installed Gas Engine:

|                       |                |
|-----------------------|----------------|
| Parameter             | Gas Engine     |
| Manufacturer – Engine | NIIGATA, Japan |
| Engine Type           | 18 V 26 HX - G |
| Working Principal     | 4 stroke       |
| Rated Output          | 3515 kVA       |

**A.4.3 Estimated amount of emission reductions over the chosen crediting period:**

| Years   | Annual estimation of emission reductions in tones of CO <sub>2</sub> e |
|---|--|
| 2007-08   | 8470   |
| 2008-09   | 8470   |
| 2009-10   | 8470   |
| 2010-11   | 8470   |
| 2011-12   | 8470   |
| 2012-13   | 8470   |
| 2013-14   | 8470   |
| 2014-15   | 8470   |
| 2015-16   | 8470   |
| 2016-17   | 8470   |
| <b>Total estimated reductions (tonnes of CO<sub>2</sub> e)</b>                                      | 84703  |
| <b>Total number of crediting years</b>  | 10 years Fixed   |
| <b>Annual average over the crediting period of estimated reductions (tonnes of CO<sub>2</sub>e)</b> | 8470   |

**A.4.4. Public funding of the small-scale project activity:**

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No public funding from Annex 1 countries for the project activity.

**A.4.5. Confirmation that the small-scale project activity is not a debundled component of a large scale project activity:**

As per Appendix C of the Simplified Modalities and Procedures for Small-Scale CDM project activities–  
“A proposed small-scale project activity shall be deemed to be a de-bundled component of a large project activity if there is a registered small-scale CDM project activity or an application to register another small-scale CDM project activity:

- With the same project participants;
- In the same project category and technology/measure; and
- Registered within the previous 2 years; and
- Whose project boundary is within 1 km of the project boundary of the proposed small-scale activity at the closest point”

The project activity is not a de-bundled component of a large project activity as –

There is no small scale CDM project activity or an application registered by SWASTIK, in the same project category in the last two years within 1 km of the project boundary of the proposed small-scale project activity.

**SECTION B. Application of a baseline and monitoring methodology**

**B.1. Title and reference of the approved baseline and monitoring methodology applied to the small-scale project activity:**

The project is a small scale CDM project activity and is based on Appendix B of the simplified modalities and procedures for small-scale CDM project activities. The project activity conforms to the following category -

Project Type: III– Other project activities

Project Category: IIIB. Switching Fossil Fuels

Version 10, Scope 1; dated 23 December 2006

**B.2 Justification of the choice of the project category:**

| Category | Applicability Criteria | Project Status |
|----------|------------------------|----------------|
|----------|------------------------|----------------|

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|                                 |  |   |
|---------------------------------|--|---|
| IIIB:<br>Switching fossil fuels | This category comprises fossil fuel switching in existing industrial, residential, commercial, institutional or electricity generation applications. Fuel switching may change efficiency as well. If the project activity primarily aims at reducing emissions through fuel switching, it falls into this category. If fuel switching is part of a project activity focussed primarily on energy efficiency, the project activity falls in category II.D or II.E. | The project is primarily one of switching of fossil fuel in existing industrial and electricity generation applications.      |
|                                 | Measures are limited to those that result in emission reductions of less than or equal to 60 kt CO <sub>2</sub> equivalent annually.   | Implementation of project activity will result in emissions reduction less than or equal to 60 kt CO <sub>2</sub> e annually. |

**B.3. Description of the project boundary:**

The project boundary is the physical, geographical site where the fuel combustion affected by the fuel-switching measure occurs.

**B.4. Description of baseline and its development:**

Baseline emission factors for unit operations & power generation has been estimated based on past performance. The method adopted is explained in following sections.

**Baseline Emission Factor for Steel Furnace:**

SWASTIK has 06 Nos. of furnaces at the facility. Among these 04 Nos. are annealing furnaces and 02 Nos. are galvanizing furnaces. In the baseline FO was being used in all these furnaces. Hence, baseline emission factor is estimated for per tonne of steel produced from the furnaces in the existing system based on plant operation data and fuel consumptions for the most recent years.

Following methodology has been adopted for estimating baseline emission prior to the project activity:

1. Emissions associated with FO consumption in furnaces are calculated for each year.
2. Ratio of total emissions to total production in a year gives emissions for per tonne of furnace output for respective year.
3. Weighted average of emissions for last 2 years has been taken as baseline emission factor for per tonne of steel produced from furnaces.

**Annealing Furnaces:**

| Parameter              | Year -->                             | 2004-05 | 2005-06*<br>(Apr – Sep) |
|------------------------|--------------------------------------|---------|-------------------------|
| Production Output      | MT/ annum                            | 18752   | 9998.8                  |
| Sp. Baseline Emissions | tCO <sub>2</sub> e/ t of glass drawn | 0.075   | 0.085                   |



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|                           |                                      |       |
|---------------------------|--------------------------------------|-------|
| Baseline Emissions Factor | tCO <sub>2</sub> e/ t of glass drawn | 0.078 |
|---------------------------|--------------------------------------|-------|

\*Gas use started in October 2005

**Galvanizing Furnaces:**

| Parameter                 | Year -->                             | 2004-05 | 2005-06*<br>(Apr – Sep) |
|---------------------------|--------------------------------------|---------|-------------------------|
| Production Output         | MT/ annum                            | 13517.4 | 8343.4                  |
| Sp. Baseline Emissions    | tCO <sub>2</sub> e/ t of glass drawn | 0.090   | 0.089                   |
| Baseline Emissions Factor | tCO <sub>2</sub> e/ t of glass drawn | 0.089   |                         |

\*Gas use started in October 2005

**Baseline Emission Factor for Boilers:**

In the production process, SWASTIK require steam for heating purpose. Steam in the baseline is generated with FO as fuel. Baseline emission factor is estimated for per unit of steam energy produced in the existing boilers based on plant operation data and fuel consumptions for most recent years.

Following methodology has been adopted for estimating baseline emission prior to the project activity:

1. Emissions associated with FO consumption in operation are calculated for each year.
2. Ratio of total emissions to total production in a year gives emissions for per unit of steam energy.
3. Weighted average of emissions for last 2 years has been taken as baseline emission factor for per unit of steam energy.

| Parameter                          | Year -->                       | 2003-04 |
|------------------------------------|--------------------------------|---------|
| Steam raising ratio (design data)* | t of steam/ t FO               | 14.3    |
| Baseline Emissions Factor          | tCO <sub>2</sub> e/ t of steam | 0.20    |

\*Conservative estimate

**Baseline Emission Factor for DG set:**

Baseline emission factor is estimated for per unit of power generation in DG sets. Following methodology has been adopted for estimating baseline emission prior the project activity:

1. Emissions associated with FO consumption in DG sets are calculated for each year.
2. Ratio of total emissions to total production in a year gives emissions for per unit of power generation for respective year.
3. Weighted average of emissions for last 2 years has been taken as baseline emission factor for per unit power generation.

| Parameter            | Year -->   | 2005-06 | 2006-07 |
|----------------------|------------|---------|---------|
| Net power generation | MWh/ annum | 2299.28 | 2244.14 |

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|                           |                         |      |      |
|---------------------------|-------------------------|------|------|
| Sp. Baseline Emissions    | tCO <sub>2</sub> e/ MWh | 0.87 | 0.87 |
| Baseline Emissions Factor | tCO <sub>2</sub> e/ MWh | 0.87 |      |

**Grid emission factor:**

Grid emission factor for the Northern Grid is taken as suggested in “CO<sub>2</sub> Baseline Database for the Indian Power Sector” by Central Electricity Authority (CEA), Ministry of Power, Government of India.

SWASTIK is located in the Northern Region (NR) grid. The value for Combined Margin for NR Grid (grid in the project activity) is given as 0.80 tCO<sub>2</sub>e/ MWh.<sup>1</sup>

Since power from Gas engines are to displace power mix from grid and DG sets in baseline, it is conservative to take Grid Emission Factor instead of Baseline Emission Factor due to fuel combustion in DG sets for calculating baseline emissions; the same has been applied.

Developed by:

Swastik Pipes Limited (also a project participant) & their consultants

Dated: 23/05/2007

|  |
|--|
| <p><b>B.5. Description of how the anthropogenic emissions of GHG by sources are reduced below those that would have occurred in the absence of the registered <u>small-scale</u> CDM project activity:</b></p> |
|--|

The barrier analysis has been carried out to show that the project activity is not a business-as-usual scenario and is additional over the baseline.

**Investment barrier:**

SWASTIK is a medium size enterprise engaged in the production of steel pipes and CR strips. The capacity of the unit is ~0.22 million tonnes per annum. The investment in the project activity incurred by SWASTIK is ~15.6 million INR. The investment of this scale in a project activity, which is uncertain and is prone to failure more due to externalities involved beyond SWASTIK’s control, was a big decision. These uncertainties are due to uncertainty in natural gas prices (post December 31 2008, price of natural gas is subject to revision as per the contract signed with GAIL and any drastic hike in prices would impact the project negatively) unavailability of domestic supply of spare parts of the gas engines, absent service support from the manufacturer and conditioned environment required for operation of these gas engine. Additional investments are required in recruiting/hiring and training operation personnel for the same. These investments were not necessary in the baseline and are additional.

**Technology barrier:**

SWASTIK has installed NIIGATA gas engine from Japan. This company does not have their after-sales service network in India. Another problem is of the unavailability of spare parts of the gas engine in the country. Installation of NIIGATA Gas engines not only requires additional investments, but also needs lots of managerial and technical prerequisites in their operation and maintenance. The parts of the engine are required to be imported which may lead to time lag, and this may also hamper the production output of the company. To meet requirements of spare parts, SWASTIK have to have substantial inventory of spare parts, practically more than required, to avoid any unplanned shut downs and the resulting production losses. Furthermore, SWASTIK required putting extra efforts for managing these changes.

<sup>1</sup> [CEA Data on grid emission factor in India](#)

Management had to devote efforts for better understanding and administration for the successful and efficient running of the engine. New dedicated recruitment and training programme conducted for the purpose are the confirmation for the same. These efforts would not, however have been required in baseline scenario i.e. running LDO based DG sets, which is a common and established practice in the industry including in-house capabilities developed by SWASTIK over the years. Spare parts and services are also readily available for LDO based DG sets.

Similarly, the operation and maintenance of waste heat recovery boiler (WHRB), was also first experience for the unit and thus required additional efforts and care. The functioning of installed WHRB depends on the quality and quantity of waste heat produced from the gas engine. In case there is any malfunction or shut down in the gas engine, the WHRB may not be fed and production losses may occur unlike FO fired boilers in the baseline.

Stable and reliable combustion of natural gas in annealing and galvanising furnaces is problematic at times due to its variable calorific value; moisture in regasified liquefied natural gas and fluctuation in gas pressure. There have been cases of erratic operation of the system due to this inconsistency in the quality of natural gas and has led to problems of poor flame control in the burner and at times flame getting switched off at low pressure etc. The problem of inconsistent supply of natural gas adds to the system underperformance. Any leakage or breakdown of pipelines may lead to cut-off of its supply to SWASTIK.

Due to varying quantity and quality of natural gas, plant operation may suffer leading to production problems. On the other hand, use of FO/LDO causes no such problems to plant operations making it the natural choice for use as fuel because it can be stored at the plant site also. But the use of FO/LDO leads to more GHG emissions. Hence, being an energy and environment conscious group, and taking CDM benefits into consideration, SWASTIK took decision in the favour of the project activity.

#### **Barriers due to prevailing practice:**

##### *Natural Gas Prices:*

The prices on natural gas are fixed up to 31<sup>st</sup> December, 2008. Revision of prices will be done thereafter. Any drastic hike in natural gas prices would have negative impact on project's viability. Apart from that, at any time, change in Government laws/regulations/policy pertaining to the pricing of natural gas may lead to the revision of its market prices.

The market for natural gas in India is an evolving market. There are a number of factors that affect the price of natural gas. These are upside availability, location (transaction cost), quality, demand- supply gaps etc. Thus, the natural gas prices are dynamic in nature. Apart from that, the market of natural gas is not homogeneous: different sectors face different cost economics for natural gas. The Ministry of Petroleum and Natural gas revised the price of natural gas in June 2006. The industrial customers have to pay Rs. 8,675 per tcm (an increase of 23 %). Natural gas in India is primarily used in two sectors i.e. power and fertilizers. These priority sectors had been kept out of this price hike.<sup>(2)</sup> If any such change occurs again, price hike may be imposed on small consumers like SWASTIK but not on priority consumers. Another issue which is of concern is the monopoly of supplier for natural gas in the region which does not leave space for SWASTIK to purchase gas from other players. Baseline fuels (FO/LDO) are not exposed to such degree of monopoly in market.

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<sup>(2)</sup> CRIS Research, July 2006. *Impact of June 2006 Natural Gas Price Hike.*

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As per the Gas Sales Agreement (GSA) between the project participant and Gas Authority of India Limited (GAIL), the pressure has to be maintained in a certain range. If the gas supplied does not meet the specification and SWASTIK agrees to take it, the seller will not have any further liabilities and the prices to be paid will be the same as prevailing. Now if there are any changes in quality of gas, SWASTIK have to either accept the same (on varied quality) or use fossil fuel.

*Additional investments:*

The project proponents had to make a security deposit of Rs. 1.35 million and to submit a bank guarantee for Rs. 4.05 million for obtaining gas from GAIL. No such securities/ guarantees were required in the baseline case as the FO use is an already established practice. On the amount of security deposit GAIL has agreed to pay a simple interest at the rate of 5% per annum. This interest is much lower as compared to the expected return on equity (14-16% per year) which may have been realised in the baseline.

*Summary:*

As discussed above it is clear that the project activity is not a business as usual case as it faces a number of barriers which are technological, investment and regulatory barriers. In the absence of CDM, SWASTIK would have continued with the earlier practice of FO/LDO based energy generation in furnaces, boilers and DG sets. However, with CDM in place, SWASTIK have decided to go ahead with the project activity and cover the risks involved with CDM backed benefits.

**B.6. Emission reductions:****B.6.1. Explanation of methodological choices:****Baseline Emissions:***Annealing/ Galvanizing Furnace:*

$$BE_{y,1} = Q_{\text{steel},y} \times EF_{\text{BSL},1}$$

Where;

$BE_{y,1}$  = Emissions in the baseline in year y, tCO<sub>2</sub>

$Q_{\text{steel},y}$  = Quantity of steel output from furnace in year y, tonne

$EF_{\text{BSL},1}$  = Baseline emission factor for steel production in furnace, tCO<sub>2</sub>/ tonne steel output

*Boilers:*

$$BE_{y,2} = Q_{\text{steam},y} \times EF_{\text{BSL},2}$$

Where;

$BE_{y,2}$  = Emissions in the baseline in year y, tCO<sub>2</sub>

$Q_{\text{steam},y}$  = Quantity of steam generated in year y, tonne

$EF_{\text{BSL},2}$  = Baseline emission factor for steam generation, tCO<sub>2</sub>/Tonne of steam

*DG set:*

$$BE_{y,3} = \text{NET}_y \times EF_{\text{grid}}$$

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Where;

 $BE_{y,3}$  = Emissions in the baseline in year y, tCO<sub>2</sub> $NET_y$  = Net power generation in gas engine in year y, MWh $EF_{grid}$  = Baseline emission factor for power generation in NR Grid, tCO<sub>2</sub>/MWh**Project Emissions:***Annealing/ Galvanizing Furnace:*

$$PE_{y,1} = Q_{steel,y} \times EF_{y,1}$$

Where;

 $PE_{y,1}$  = Emissions in the project activity in year y, tCO<sub>2</sub> $Q_{steel,y}$  = Quantity of steel output from furnace in year y, tonne $EF_{y,1}$  = Emission factor for steel production in furnace in year y, tCO<sub>2</sub>/ tonne steel output*Boilers:*

$$PE_{y,2} = Q_{steam,y} \times EF_{y,2}$$

Where;

 $PE_{y,2}$  = Emissions in the project activity in year y, tCO<sub>2</sub> $Q_{steam,y}$  = Quantity of steam generated in year y, tonne $EF_{y,2}$  = Project activity emission factor for steam generation, tCO<sub>2</sub>/Tonne of steam

No project emissions in waste heat recovery boiler as this runs on waste heat from gas engine.

*DG set:*

$$PE_{y,3} = NET_y \times EF_{y,3}$$

Where;

 $PE_{y,3}$  = Emissions in the project activity in year y, tCO<sub>2</sub> $NET_y$  = Net power generation in gas engine in year y, MWh $EF_{y,3}$  = Emission factor for power generation in gas engine in year y, tCO<sub>2</sub>/MWh**Emission Reduction:**

$$ER_y = BE_y - PE_y$$

**B.6.2. Data and parameters that are available at validation:***(Copy this table for each data and parameter)*

|                          |   |
|--------------------------|---|
| <b>Data / Parameter:</b> | <b><math>EF_{grid}</math></b>   |
| Data unit:               | tCO <sub>2</sub> /MWh   |
| Description:             | Grid emission factor  |
| Source of data used:     | “CO <sub>2</sub> Baseline Database for the Indian Power Sector”; Central Electricity Authority, India |
| Value applied:           | 0.80 tCO <sub>2</sub> /MWh – NR Grid  |

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|   |   |
|---|---|
| Justification of the choice of data or description of measurement methods and procedures actually applied : | - |
| Any comment:  |   |

|   |  |
|---|--|
| <b>Data / Parameter:</b>  | <b>EF<sub>BSL,1</sub></b>                                |
| Data unit:  | tCO <sub>2</sub> / tonne of steel produced from furnace  |
| Description:  | Baseline Emission factor for steel production in furnace |
| Source of data used:  | On-site measurements                                     |
| Value applied:  | 0.075 for annealing and 0.085 for galvanizing furnace    |
| Justification of the choice of data or description of measurement methods and procedures actually applied : | Based on plant operation data for past years             |
| Any comment:  |  |

|   |   |
|---|---|
| <b>Data / Parameter:</b>  | <b>EF<sub>BSL,2</sub></b>   |
| Data unit:  | tCO <sub>2</sub> / Tonne of steam                                 |
| Description:  | Baseline emission factor for per unit of steam produced in boiler |
| Source of data used:  | On-site measurements  |
| Value applied:  | 0.20  |
| Justification of the choice of data or description of measurement methods and procedures actually applied : | Based on plant operation data for past years                      |
| Any comment:  |   |

|   |   |
|---|---|
| <b>Data / Parameter:</b>  | <b>EF<sub>BSL,3</sub></b>                               |
| Data unit:  | tCO <sub>2</sub> / MWh                                  |
| Description:  | Baseline emission factor for power generation in DG set |
| Source of data used:  | On-site measurements                                    |
| Value applied:  | 0.87  |
| Justification of the choice of data or description of measurement methods and procedures actually applied : | Based on plant operation data for past years            |
| Any comment:  |   |

|  |
|--|
| <b>B.6.3 Ex-ante calculation of emission reductions:</b> |
|--|

*Annealing Furnaces:*

Production from Annealing Furnace = 50000 TPA  
 Baseline emission factor = 0.0747 tCO<sub>2</sub>/T production  
 Baseline emissions = 50000 x 0.0747 = 3735 tCO<sub>2</sub>/annum  
 Project emission factor = 0.054 tCO<sub>2</sub>/ T production  
 Project emissions = 50000 x 0.0542 = 2709  
 Emission reduction = 3735-2709 = 1027 tCO<sub>2</sub>/annum

*Galvanising Furnace:*

Production from Galvanising Furnace = 36000 TPA  
 Baseline emission factor = 0.0895 tCO<sub>2</sub>/T production  
 Baseline emissions = 36000 x 0.0895 = 3223 tCO<sub>2</sub>/annum  
 Project emission factor = 0.0649 tCO<sub>2</sub>/ T production  
 Project emissions = 36000 x 0.0649 = 2337 t CO<sub>2</sub>/annum  
 Emission reduction = 3223 - 2337 = 886 tCO<sub>2</sub>/annum

*Power Gen:*

Net power generation = 3515 x 0.8 x 80% load factor x (350x20) x (1-3%)/1000 = 15275 MWh/annum  
 Baseline emission factor = 0.80 tCO<sub>2</sub>/MWh  
 Baseline emissions= 15275 x 0.80 = 12220 tCO<sub>2</sub>/annum  
 Project emission factor = 0.505 tCO<sub>2</sub>/MWh  
 Project emissions= 15275 x 0.505 = 7711 t CO<sub>2</sub>/annum  
 Emission reduction = 12220 - 7711 = 4509 tCO<sub>2</sub>/annum

*Boiler:*

Steam generation = 1.6 x 0.90 x 350 x 20 = 10080 Tonne /annum  
 Baseline emission factor = 0.203 tCO<sub>2</sub>/ T steam  
 Baseline emissions= 10080 x 0.203 = 2049 tCO<sub>2</sub>/ T steam  
 Project emission factor = 0 (Boiler run on waste heat from Gas engine)  
 Project emission= 10080 x 0 = 0 t CO<sub>2</sub>/annum  
 Emission reduction =2049 - 0 = 2049 tCO<sub>2</sub>/annum

|  |
|--|
| <b>B.6.4 Summary of the ex-ante estimation of emission reductions:</b> |
|--|

| Parameter | Baseline Emission |           |         | Project Emission |           |         | Emissions Reduction |           |         |
|-----------|-------------------|-----------|---------|------------------|-----------|---------|---------------------|-----------|---------|
|           | Furnace           | Power Gen | Boilers | Furnace          | Power Gen | Boilers | Furnace             | Power Gen | Boilers |
| Year      |                   |           |         |                  |           |         |                     |           |         |
| 2007-08   | 6958              | 12220     | 2049    | 5046             | 7711      | 0       | 1913                | 4509      | 2049    |
| 2008-09   | 6958              | 11455     | 2049    | 5046             | 7711      | 0       | 1913                | 4509      | 2049    |
| 2009-10   | 6958              | 11455     | 2049    | 5046             | 7711      | 0       | 1913                | 4509      | 2049    |
| 2010-11   | 6958              | 11455     | 2049    | 5046             | 7711      | 0       | 1913                | 4509      | 2049    |
| 2011-12   | 6958              | 11455     | 2049    | 5046             | 7711      | 0       | 1913                | 4509      | 2049    |

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|         |      |       |      |      |      |   |      |      |      |
|---------|------|-------|------|------|------|---|------|------|------|
| 2012-13 | 6958 | 11455 | 2049 | 5046 | 7711 | 0 | 1913 | 4509 | 2049 |
| 2013-14 | 6958 | 11455 | 2049 | 5046 | 7711 | 0 | 1913 | 4509 | 2049 |
| 2014-15 | 6958 | 11455 | 2049 | 5046 | 7711 | 0 | 1913 | 4509 | 2049 |
| 2015-16 | 6958 | 11455 | 2049 | 5046 | 7711 | 0 | 1913 | 4509 | 2049 |
| 2016-17 | 6958 | 11455 | 2049 | 5046 | 7711 | 0 | 1913 | 4509 | 2049 |

Total Emission Reduction = 8471 tCO<sub>2</sub>/annum

|  |
|--|
| <b>B.7 Application of a monitoring methodology and description of the monitoring plan:</b> |
|--|

|   |
|---|
| <b>B.7.1 Data and parameters monitored:</b> |
|---|

|  |
|--|
| <i>(Copy this table for each data and parameter)</i> |
|--|

|  |   |
|--|---|
| <b>Data / Parameter:</b>   | <b>EF<sub>v,1</sub></b>   |
| Data unit:   | tCO <sub>2</sub> / tonne of steel production from furnace       |
| Description:   | Emission factor for steel production from furnace in year y     |
| Source of data to be used:                                       | Calculated  |
| Value of data  | 0.0542 for annealing furnace and 0.0649 for galvanising furnace |
| Description of measurement methods and procedures to be applied: | Calculated based on production and gas consumption in furnaces  |
| QA/QC procedures to be applied:                                  | -   |
| Any comment:   |   |

|  |   |
|--|---|
| <b>Data / Parameter:</b>   | <b>EF<sub>v,3</sub></b>   |
| Data unit:   | tCO <sub>2</sub> / MWh  |
| Description:   | Emission factor for power generation in gas engine                          |
| Source of data to be used:                                       | Calculated  |
| Value of data  | 0.505   |
| Description of measurement methods and procedures to be applied: | Calculated based on net power generation and fuel consumption in gas engine |
| QA/QC procedures to be applied:                                  | -   |
| Any comment:   |   |

|                          |   |
|--------------------------|---|
| <b>Data / Parameter:</b> | <b>Q<sub>steel,y</sub></b>                          |
| Data unit:               | Tonne   |
| Description:             | Quantity of steel production from furnace in year y |
| Source of data to be     | On-site measurements                                |



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|  |  |
|--|--|
| used:  |  |
| Value of data  | 50000 from annealing and 36000 from galvanising furnaces |
| Description of measurement methods and procedures to be applied: | Direct measurements using weigh bridges                  |
| QA/QC procedures to be applied:                                  | Weighbridges are calibrated regularly.                   |
| Any comment:   |  |

|  |                                       |
|--|---------------------------------------|
| <b>Data / Parameter:</b>   | $Q_{\text{steam},y}$                  |
| Data unit:   | Tonne per annum                       |
| Description:   | Quantity of steam produced in year y  |
| Source of data to be used:                                       | On-site measurements                  |
| Value of data  | 10080                                 |
| Description of measurement methods and procedures to be applied: | Steam flow is measured direct on line |
| QA/QC procedures to be applied:                                  | Meter is calibrated regularly.        |
| Any comment:   |                                       |

|  |   |
|--|---|
| <b>Data / Parameter:</b>   | $NET_y$                                     |
| Data unit:   | MWh   |
| Description:   | Net power supplied from the gas engine      |
| Source of data to be used:                                       | On-site measurements                        |
| Value of data  | 15275                                       |
| Description of measurement methods and procedures to be applied: | In-line energy meters at the site are used. |
| QA/QC procedures to be applied:                                  | Meters are calibrated regularly.            |
| Any comment:   |   |

|  |  |
|--|--|
| <b>Data / Parameter:</b>   | $GC_{\text{furnace}}$                    |
| Data unit:   | MMBTU                                    |
| Description:   | Gas consumption in furnaces              |
| Source of data to be used:                                       | On-site measurements                     |
| Value of data  | 85247                                    |
| Description of measurement methods and procedures to be applied: | In-line gas meters at the site are used. |

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|                                 |                                  |
|---------------------------------|----------------------------------|
| applied:                        |                                  |
| QA/QC procedures to be applied: | Meters are calibrated regularly. |
| Any comment:                    |                                  |

|  |  |
|--|--|
| <b>Data / Parameter:</b>   | <b>GC<sub>gasengine</sub></b>            |
| Data unit:   | MMBTU                                    |
| Description:   | Gas consumption in gas engine            |
| Source of data to be used:                                       | On-site measurements                     |
| Value of data  | 130283                                   |
| Description of measurement methods and procedures to be applied: | In-line gas meters at the site are used. |
| QA/QC procedures to be applied:                                  | Meters are calibrated regularly.         |
| Any comment:   |  |

### **B.7.2 Description of the monitoring plan:**

SWASTIK is an ISO9001:2000 certified plant and has procedures in place for monitoring, measurement, maintenance and operation in place. SWASTIK proposes following procedures to assure the completeness and correctness of the data needed to be monitored for CDM project.

#### **Formation of CDM Team:**

A CDM project team is constituted with participation from relevant departments. Members are trained on CDM concept and monitoring plan. This team is responsible for data collection and archiving. This team will meet periodically to review CDM project activity check data collected, emissions reduced etc. On a weekly basis, the monitoring reports are checked and discussed by the senior CDM team members/managers. In case of any irregularity observed by any of the CDM team member, it is informed to the concerned person for necessary actions. On monthly basis, these reports are forwarded to the management level.

#### **Day to day data collection and record keeping:**

Plant data shall be collected on operation under the supervision of the respective Shift-in-charge and record would be kept in daily logs.

#### *Frequency of monitoring-*

The frequency for data monitoring shall be as per the monitoring details in Section B.7.1 of this document.

#### *Archiving of data-*

The data is kept for two years after crediting period (total 12 years)

#### **Checking data for its correctness and completeness:**

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Works Engineer would have the responsibility of checking data for its completeness and correctness. The data collected from daily logs is forwarded to the Technical Director after verification.

**Calibration of monitoring equipments/ instruments:**

SWASTIK get the energy meter calibrated regularly. A log of calibration records will be maintained. Quality Assurance cell in the company is responsible for the upkeep of instruments in the plant.

**Maintenance of instruments and equipments used in data monitoring:**

The operation department shall be responsible for the proper functioning of the equipments/ instruments and shall inform the concerned department for corrective action if found not operating as required. The concerned department shall take corrective action and a report on corrective action taken shall be maintained as done time to time along with the details of problems rectified.

**Emergency preparedness:**

The project activity does not result in any unidentified activity that can result in substantial emissions from the project activity. No need for emergency preparedness in data monitoring is visualized.

**Report generation on monitoring:**

After verification of the data and due diligence on correctness an annual report on monitoring and estimations shall be maintained by the CDM team and record to this effect shall be maintained for future verification.

**B.8 Date of completion of the application of the baseline and monitoring methodology and the name of the responsible person(s)/entity(ies)**

Swastik Pipes Limited (also a project participant)  
 Mr. J P Sharma  
 Technical Director  
 Phone: +91-1276-241175  
 Fax: +91-1276-241250  
 Mobile: 94160 56174  
 Email: [works1@swastikpipes.com](mailto:works1@swastikpipes.com)  
 Dated: 13/04/2007

**SECTION C. Duration of the project activity / crediting period**

**C.1 Duration of the project activity:**

**C.1.1. Starting date of the project activity:**

01/11/2004 (date of contract for gas supply with GAIL)

**C.1.2. Expected operational lifetime of the project activity:**

20 years

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**C.2 Choice of the crediting period and related information:****C.2.1. Renewable crediting period****C.2.1.1. Starting date of the first crediting period:**

NA

**C.2.1.2. Length of the first crediting period:**

NA

**C.2.2. Fixed crediting period:****C.2.2.1. Starting date:**

01/10/2007

**C.2.2.2. Length:**

10 years

**SECTION D. Environmental impacts****D.1. If required by the host Party, documentation on the analysis of the environmental impacts of the project activity:**

Environment Impact Assessment study is not required for the project activity as per the regulations defined by Central Pollution Control Board in India (EIA notification 2006). The project activity has only positive impacts due to the use of cleaner fuel as compared to baseline scenario.

**D.2. If environmental impacts are considered significant by the project participants or the host Party, please provide conclusions and all references to support documentation of an environmental impact assessment undertaken in accordance with the procedures as required by the host Party:**

The project activity is a fuel switch project. Cleaner fuel natural gas replaces use of high carbon intensive fuels such as FO. The switch is an environmentally positive project and has only good impact on environment.

**SECTION E. Stakeholders' comments****E.1. Brief description how comments by local stakeholders have been invited and compiled:**

Following stakeholders are identified for the project activity –

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- Local community
- Local authorities
- State pollution control board

SWASTIK has invited views of stakeholders in the following manner –

- Advertisement published in local newspaper “Dainik Jagaran” on 15/03/2007. The advertisement invited views of all people on the project activity.
- Letter sent to gram panchayat – Asaudha Village
- Letter sent to District Magistrate – Jhajjar district
- Letter sent to The Worthy Deputy Commissioner – Jhajjar district
- General meeting at the project site at Asaudha
- Letter sent to pollution control board informing about the fuel switch in the plant

#### **E.2. Summary of the comments received:**

The meeting was conducted at the plant premises of SWASTIK on 16/03/2007. Village panchayat Sarpanch, village Panch and other people attended the meeting. Mr. J. P. Sharma – Technical Director, SWASTIK conducted the meeting.

He informed the gathering that the project activity is a clean fuel project and would help in better environmental conditions in the area. He also told that prior to the fuel switch, SWASTIK had been using FO and LDO in energy generation and that combustion of these fuels result in emission of carbon dioxide, which is detrimental to the environment.

He further elaborated the steps taken by SWASTIK in this direction and how the natural gas usage in energy generation will help in reduced emissions in plant operations.

The gathering noted the praiseworthy effort of M/s SWASTIK and addressed it as a model for other industries. No adverse comments were received.

#### **E.3. Report on how due account was taken of any comments received:**

The efforts put up by SWASTIK were appreciated by people and the panchayat Sarpanch. People suggested that gas engine system should be noise proof as this shall be running continuously and may disturb people in the vicinity. SWASTIK has taken appropriate steps to make it noise proof.

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**Annex 1****CONTACT INFORMATION ON PARTICIPANTS IN THE PROJECT ACTIVITY**

|                  |   |
|------------------|---|
| Organization:    | Swastik Pipes Limited   |
| Street/P.O.Box:  | 41 KM Delhi-Rohtak Road   |
| Building:        | Village Asaudha, Bahadurgarh  |
| City:            | District Jhajjar  |
| State/Region:    | Haryana   |
| Postfix/ZIP:     |   |
| Country:         | India   |
| Telephone:       | 91-1276-241175  |
| FAX:             | 91-1276-241250  |
| E-Mail:          | <a href="mailto:Sandeep@swastikpipes.com">Sandeep@swastikpipes.com</a>  |
| URL:             | <a href="http://www.swastikpipes.com">www.swastikpipes.com</a>  |
| Represented by:  |   |
| Title:           | Technical Director  |
| Salutation:      | Mr.   |
| Last Name:       | Sharma  |
| Middle Name:     | P   |
| First Name:      | J   |
| Department:      | Technical   |
| Mobile:          | 94160 56174   |
| Direct FAX:      | +91-11-23232797   |
| Direct tel:      | +91-11-23221991 (5 lines)   |
| Personal E-Mail: | <a href="mailto:Works1@swastikpipes.com">Works1@swastikpipes.com</a> , <a href="mailto:Sandeep@swastikpipes.com">Sandeep@swastikpipes.com</a> |

**Annex 2**

**INFORMATION REGARDING PUBLIC FUNDING**

No ODA funding or funding from annex 1 country for the project activity.

**Annex 3****BASELINE INFORMATION****Annealing Furnace baseline data (Production v/s Fuel consumption)**

| <b>2004-05</b> | <b>Production [MT]</b> | <b>FO used [L]</b> | <b>Sp. FO consumption [L]</b> | <b>Sp. Emission [tCO2/MT]</b> |
|----------------|------------------------|--------------------|-------------------------------|-------------------------------|
| April          | 1536                   | 23625              | 15.4                          | 0.045                         |
| May            | 1638                   | 32975              | 20.1                          | 0.059                         |
| June           | 1270                   | 31055              | 24.4                          | 0.071                         |
| July           | 1159                   | 29865              | 25.8                          | 0.075                         |
| August         | 1596                   | 37570              | 23.5                          | 0.068                         |
| September      | 1310                   | 39000              | 29.8                          | 0.087                         |
| October        | 1102                   | 15030              | 13.6                          | 0.040                         |
| November       | 1405                   | 38675              | 27.5                          | 0.080                         |
| December       | 1847                   | 61870              | 33.5                          | 0.097                         |
| January        | 1760                   | 30975              | 17.6                          | 0.051                         |
| February       | 2311                   | 73725              | 31.9                          | 0.093                         |
| March          | 1818                   | 67329              | 37.0                          | 0.108                         |
| <b>Total</b>   | <b>18752</b>           | <b>481694</b>      | <b>25.7</b>                   | <b>0.0747</b>                 |

| <b>2005-06</b> | <b>Production [MT]</b> | <b>FO used [L]</b> | <b>Sp. FO consumption [L]</b> | <b>Sp. Emission [tCO2/MT]</b> |
|----------------|------------------------|--------------------|-------------------------------|-------------------------------|
| April          | 1913.805               | 43646              | 22.8                          | 0.066                         |
| May            | 1509.155               | 50388              | 33.4                          | 0.097                         |
| June           | 1565.43                | 42072              | 26.9                          | 0.078                         |
| July           | 1257.43                | 43290              | 34.4                          | 0.100                         |
| August         | 1765.54                | 61085              | 34.6                          | 0.101                         |
| September      | 1987.468               | 51685              | 26.0                          | 0.076                         |
| October        |                        |                    |                               |                               |
| <b>Total</b>   | <b>9999</b>            | <b>292166</b>      | <b>29.2</b>                   | <b>0.085</b>                  |



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**Galvanising Furnace baseline data (Production v/s Fuel consumption)**

| Month        | Production [MT] | FO used [L]   | Sp. FO consumption [L/MT] | Sp. Emission [TCO <sub>2</sub> /MT production] |
|--------------|-----------------|---------------|---------------------------|--|
| April        | 1204            | 31730         | 26.4                      | 0.077  |
| May          | 380             | 20100         | 53.0                      | 0.154  |
| June         | 311             | 16600         | 53.3                      | 0.155  |
| July         | 391             | 11520         | 29.4                      | 0.086  |
| August       | 1206            | 34880         | 28.9                      | 0.084  |
| September    | 864             | 46340         | 53.6                      | 0.156  |
| October      | 1166            | 16440         | 14.1                      | 0.041  |
| November     | 1124            | 34420         | 30.6                      | 0.089  |
| December     | 993             | 35800         | 36.0                      | 0.105  |
| January      | 1924            | 43610         | 22.7                      | 0.066  |
| February     | 2267            | 66180         | 29.2                      | 0.085  |
| March        | 1686            | 59240         | 35.1                      | 0.102  |
| <b>Total</b> | <b>13517.4</b>  | <b>416860</b> | <b>30.8</b>               | <b>0.090</b>                                   |

| Month        | Production [MT] | FO used [L]   | Sp. FO consumption [L/MT] | Sp. Emission [TCO <sub>2</sub> /MT production] |
|--------------|-----------------|---------------|---------------------------|--|
| April        | 2029.551        | 48470         | 23.9                      | 0.069  |
| May          | 1439.87         | 51670         | 35.9                      | 0.104  |
| June         | 1707.93         | 43930         | 25.7                      | 0.075  |
| July         | 363.225         | 21180         | 58.3                      | 0.169  |
| August       | 929.502         | 38080         | 41.0                      | 0.119  |
| September    | 1873.378        | 51010         | 27.2                      | 0.079  |
| October      |                 |               |                           |  |
| <b>Total</b> | <b>8343</b>     | <b>254340</b> | <b>30.5</b>               | <b>0.089</b>                                   |

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**DG set data (Power Generation v/s fuel consumption)**

| <b>2005-06</b> | <b>Generation (kWh)</b> | <b>FO used (L)</b> | <b>Sp. FO consumption</b> | <b>Sp. Emission [tCO2/MWh]</b> |
|----------------|-------------------------|--------------------|---------------------------|--------------------------------|
| April          | 45541                   | 19755              | 0.43                      | 1.12                           |
| May            | 119968                  | 46500              | 0.39                      | 1.00                           |
| June           | 167665                  | 53130              | 0.32                      | 0.82                           |
| July           | 89562                   | 29160              | 0.33                      | 0.84                           |
| August         | 318255                  | 105615             | 0.33                      | 0.86                           |
| September      | 330156                  | 106960             | 0.32                      | 0.84                           |
| October        | 182910                  | 57480              | 0.31                      | 0.81                           |
| November       | 102635                  | 38543              | 0.38                      | 0.97                           |
| December       | 325920                  | 106700             | 0.33                      | 0.85                           |
| January        | 224775                  | 72955              | 0.32                      | 0.84                           |
| February       | 243090                  | 82145              | 0.34                      | 0.87                           |
| March          | 148805                  | 48685              | 0.33                      | 0.85                           |
| <b>Total</b>   | <b>2299282</b>          | <b>767628</b>      | <b>0.33</b>               | <b>0.86</b>                    |

| <b>2006-07</b> | <b>Generation (kWh)</b> | <b>FO used (L)</b> | <b>Sp. FO consumption</b> | <b>Sp. Emission [tCO2/MWh]</b> |
|----------------|-------------------------|--------------------|---------------------------|--------------------------------|
| April          | 161880                  | 50871              | 0.31                      | 0.81                           |
| May            | 68570                   | 17129              | 0.25                      | 0.65                           |
| June           | 136210                  | 39634              | 0.29                      | 0.75                           |
| July           | 194594                  | 64500              | 0.33                      | 0.86                           |
| August         | 337194                  | 96405              | 0.29                      | 0.74                           |
| September      | 158438                  | 52280              | 0.33                      | 0.85                           |
| October        | 265934                  | 95063              | 0.36                      | 0.92                           |
| November       | 158346                  | 59139              | 0.37                      | 0.97                           |
| December       | 182575                  | 65108              | 0.36                      | 0.92                           |
| January        | 246685                  | 93104              | 0.38                      | 0.98                           |
| February       | 210556                  | 72867              | 0.35                      | 0.89                           |
| March          | 123161                  | 40785              | 0.33                      | 0.86                           |
| <b>Total</b>   | <b>2244143</b>          | <b>746885</b>      | <b>0.33</b>               | <b>0.87</b>                    |

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**Boiler data (Steam production v/s fuel consumption)**

| <b>2004-05</b> | <b>Steam Generation(MT )</b> | <b>Fuel consumption (LTR)</b> |
|----------------|------------------------------|-------------------------------|
| April          | 208                          | 14572                         |
| May            | 132                          | 9208                          |
| June           | 104                          | 7260                          |
| July           | 105                          | 7376                          |
| August         | 212                          | 14827                         |
| September      | 161                          | 11289                         |
| October        | 180                          | 12575                         |
| November       | 193                          | 13487                         |
| December       | 205                          | 14339                         |
| January        | 293                          | 20506                         |
| February       | 359                          | 25114                         |
| March          | 273                          | 19076                         |
| Total          | 2423                         | 169630                        |

| <b>2003-04</b> | <b>Steam Generation(MT )</b> | <b>Fuel consumption (LTR)</b> |
|----------------|------------------------------|-------------------------------|
| April          | 193                          | 13541                         |
| May            | 210                          | 14699                         |
| June           | 251                          | 17537                         |
| July           | 242                          | 16912                         |
| August         | 150                          | 10489                         |
| September      | 171                          | 11986                         |
| October        | 181                          | 12705                         |
| November       | 186                          | 13043                         |
| December       | 288                          | 20193                         |
| January        | 213                          | 14938                         |
| February       | 167                          | 11723                         |
| March          | 261                          | 18263                         |
| Total          | 2515                         | 176028                        |

**Annex 4**

**MONITORING INFORMATION**

Please refer section B.7.2 for detailed monitoring plan.

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